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CUTTER KEY:
(EDGES NOT PRINT)
MD Red
CUTTER GUIDE
PERFORATIONS
MD Blue
CREASES
FOLD LINES
MD Green
POSITIONAL

F&F

ARTWORK
VERSION

4

Artwork Reference: FFBT/24/M12004G
Branded Job No: WM078490-6
Tesco Buyer/TPM: GEORGIA PARKINSON
Supplier: SELECT SUPPLIER FROM F&F
NOMINATED SUPPLIER LIST

Job Description: GLOBAL F&F ESSENTIALS CORE
WOMENS 30D OPAQUE 1/2/3PK TIGHTS CASCADE (LARGE)

Substrate: FULLY COATED FBB WITH BLEACHED
OR CREAM BACK
Weight: 400 GSM
Thickness: 610 MICRON
Whiteness (D45/10°): -
Brightness (D45/10°): 91% TOLERANCE: -2/+3% ISO 2470-1
LAB (D45/10°): L* 95.8 A* 0.6 B* -1.0 (+/-3) ISO 5631-2

THICKNESS AND GSM: IT IS THE PRINTERS RESPONSIBILITY TO ENSURE ALL SUBSTRATES ARE FIT FOR
PURPOSE AND MEET ANY TECHNICAL REQUIREMENTS FOR PERFORMANCE SUPPORTING ITS PRODUCT.

Hook Ref: SFH01CM
Cutter Ref: CP/24/M11064

Printing Colours - FRONT:

F&F GREY A	F&F GREY C	PANTONE 277 C
L* 86.56 a* 1.11 b* -0.71	L* 58.14 a* 0.45 b* -0.81	

Printing Colours - REVERSE:

Production Process: OFFSET LITHO
Finishing: MATT SEALER, CREASED, DIE CUT
Finish Type:

IMPORTANT INFORMATION: ALL LAB VALUES ARE TO BE REFERENCED FROM THE CENTRAL LIBRARY
IF YOU REQUIRE ACCESS TO THIS PLEASE CONTACT TESCO SUPPORT/BRANDED-AGENCY.COM
ALL PRINT MUST BE SEALED. THE COLOURS SHOWN ARE NOT A TRUE REPRESENTATION OF
THE ACTUAL COLOUR, AS THIS IS NOT A PRINTED PROOF. NO TRAPPING, CHOKING OR OVERPRINTING
INFORMATION HAS BEEN APPLIED.

ALL TRANSLATIONS INTO CE LANGUAGES MUST BE TAKEN FROM
THE TRANSLATION GRID. FOLLOW THE LAYOUT/TEXT CASE
SPECIFIED BY THE LEADING ENGLISH TEXT ON THE ARTWORK

DATE	OP	AMEND CODE(S)
v1) 19/07/18	MM	New Build
v2) 26/03/19	MM	C,F,I
v3) 30/04/20	LB	A,M
v4) 12/04/24	SR	L
v5)		

KEY NOTES

- Please contact a member of the Packaging Team to be sent your colour standards to match for this artwork.
- Before bulk production can start you must have approval of your pre-production print samples. Please refer to the F&F PCM Supporting Docs found on <https://beta.ourtesco.com/design/clothing> in the Print Quality Management section for latest approval process information.
- Any information without an annotation is a fixed field and should not be altered in any way.
- If string is annotated on this artwork, this must be submitted with the pre-production sample.

SUPPLIER RESPONSIBILITIES

- All artwork should be printed from the Illustrator file (.ai) located on <https://beta.ourtesco.com/design/clothing>
- Dimensions of your printed form should be the same measurements as annotated on the artwork.
- Substrate specification should match the artwork.
- There should be no variation on any images.
- Packaging must be to the correct orientation.
- The colours must match the approved standard.
- The print must be sealed with a matt varnish.
- The barcode must read using the Aislon code verifier.
- Variable data to be inserted from pick list options only. Data to be confirmed by garment vendor to packaging supplier as per order.

MHI

CONTACT:
tesco.support@branded-agency.com

BRANDED

152MM

52MM

100MM

100mm

90mm

80mm

70mm

60mm

50mm

40mm

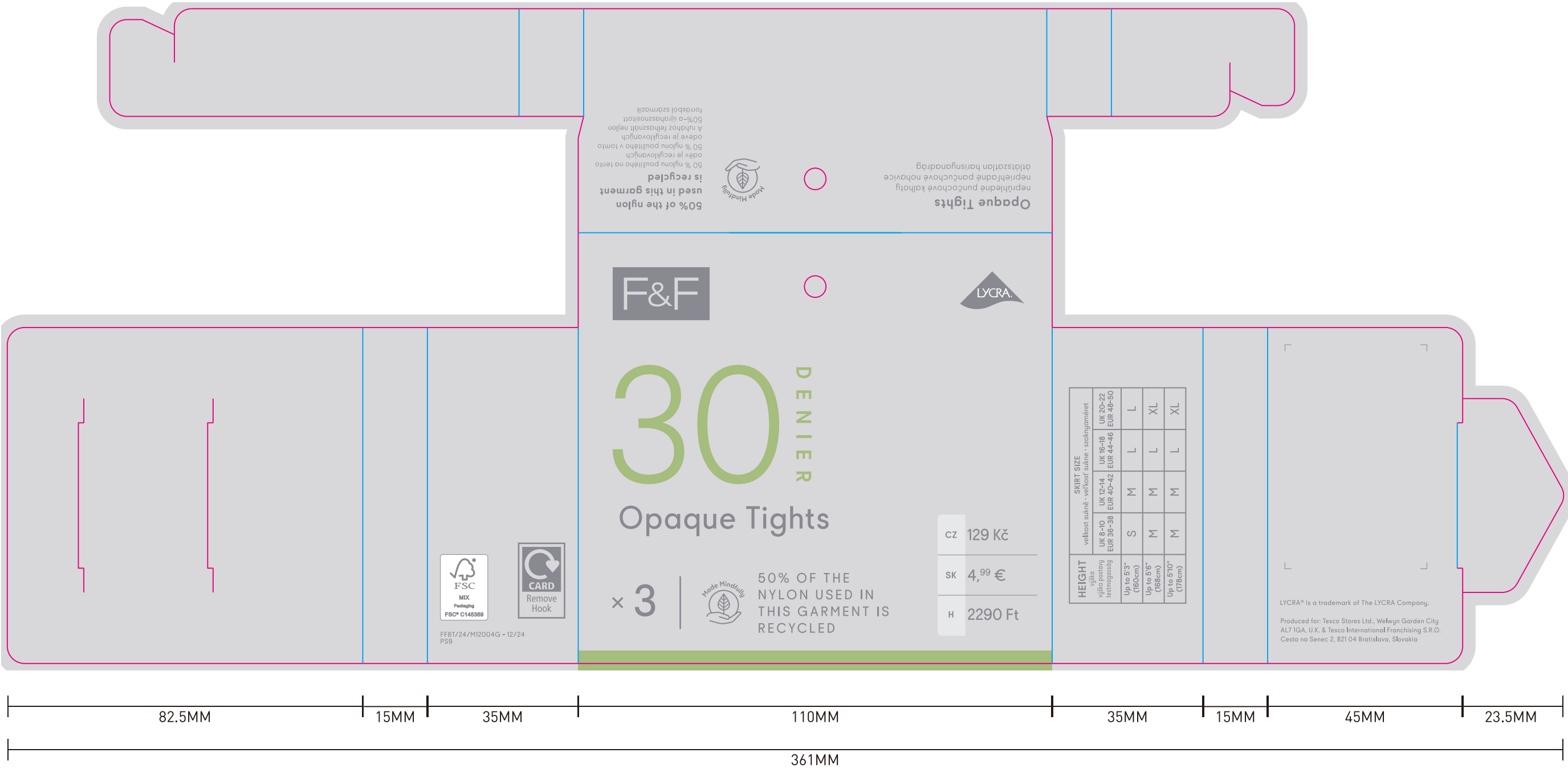
30mm

20mm

10mm

0mm

F&F GREY A	F&F GREY C	PANTONE 277 C
L* 86.56 a* 1.11 b* -0.71	L* 58.14 a* 0.45 b* -0.81	



Artwork

PO: M12004G-CE

Artwork by :

Artwork date: 2024.12.16

Item No(Reference #): FFBT/24/M12004G

Size: 152x361mm

Scale(artwork): 100%

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THIS ARTWORK WILL
BE GOING TO PRINT!

PLEASE LOOK IT OVER CAREFULLY &
CONTINUE ROUTING TO THE NEXT
DEPARTMENT IN A TIMELY MANNER

By signing off on this artwork you are
indicating that you have looked over and
approved all artwork for placement, content
and dimensions and have shown and
received approval from any and all other
necessary persons within your department.

If changes are necessary, please indicate
all changes on the artwork.