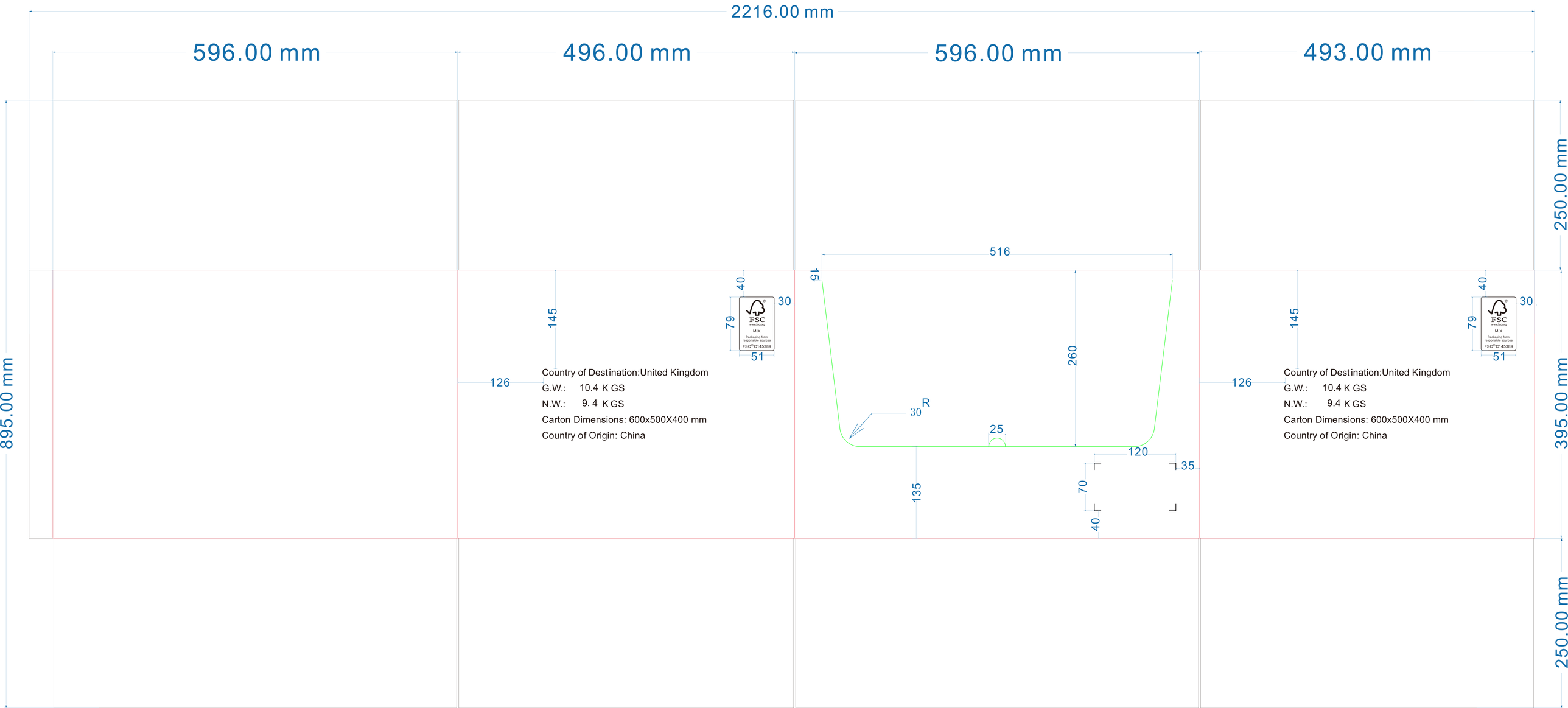600x500x400 打孔