F&F

1

CUTTER KEY: (DOES NOT PRINT)
MD Red — CUTTER GUIDE PERFORATIONS
MD Blue — CREASES FOLD LINES
MD Green — POSITIONAL

ARTWORK VERSION 2

Artwork Reference:	FFBT/24/M15333G
Branded Job No:	WM090900-31
Tesco Buyer/TPM:	GEORGIA PARKINSON
Supplier:	SELECT SUPPLIER FROM F&F NOMINATED SUPPLIER LIST
Job Description:	GLOBAL F&F ESSENTIALS CORE WOMENS 100D COTTON TIGHTS 1PK CASCADE (EXTRA LARGE)
Substrate:	FULLY COATED FBB WITH BLEACHED OR CREAM BACK
Weight:	400 GSM
Thickness:	610 MICRON
Whiteness (D65/10°):	-
Brightness (D65/10°):	91% TOLERANCE: -2/+3% ISO 2470-1
LAB (D65/10°):	L* 95.8 A* 0.6 B* -1.0 (+/-3) ISO 5631-2

THICKNESS AND GSM: IT IS THE PRINTERS RESPONSIBILITY TO ENSURE ALL SUBSTRATES ARE FIT FOR PURPOSE AND MEET ANY TECHNICAL REQUIREMENTS FOR PERFORMANCE SUPPORTING ITS PRODUCT.

Hook Ref:	SFH01B
Cutter Ref:	CP/24/M13644

Printing Colours - FRONT:

PROCESS BLACK	PANTONE 7509C
	L* 67.82 a* 27.83 b* 13.39

Printing Colours - REVERSE:

Production Process: OFFSET LITHO

Finishing: MATT SEALER, CREASED, DIE CUT

Finish Type:

PrintSpec™

IMPORTANT INFORMATION: ALL L.A.B. VALUES ARE TO BE REFERENCED FROM THE CENTRAL LIBRARY. IF YOU REQUIRE ACCESS TO THIS PLEASE CONTACT **TESCO.SUPPORT@BRANDED-AGENCY.COM** ALL PRINT MUST BE SEALED. THE COLOURS SHOWN ARE NOT A TRUE REPRESENTATION OF THE ACTUAL COLOUR, AS THIS IS NOT A PRINTED PROOF. NO TRAPPING, CHOKING OR OVERPRINTING INFORMATION HAS BEEN APPLIED.

Scale Guide 100mm 90mm 80mm 70mm 60mm 50mm 40mm 30mm 20mm 10mm 0mm

ALL TRANSLATIONS INTO CE LANGUAGES MUST BE TAKEN FROM THE TRANSLATION GRID. FOLLOW THE LAYOUT/TEXT CASE SPECIFIED BY THE LEADING ENGLISH TEXT ON THE ARTWORK

	DATE	OP	AMEND CODE(S)
v1)	06/01/25	SR	New Build
v2)	09/04/25	SR	L
v3)			
v4)			
v5)			

KEY NOTES
- There is no colour standard to match to for this artwork. All solid PMS colours should be matched to the L.A.B. values referenced from the Central Library. To request access to this, please contact **tesco.support@branded-agency.com**
- Before bulk production can start you must have approval of your pre-production print samples. Please refer to the **Print Quality Management** section of **https://beta.ourtesco.com/design/clothing** for latest approval process requirements
- Any information without an annotation is a fixed field and should not be altered in any way
- If tiling is annotated on this artwork, this must be submitted with the pre-production sample.

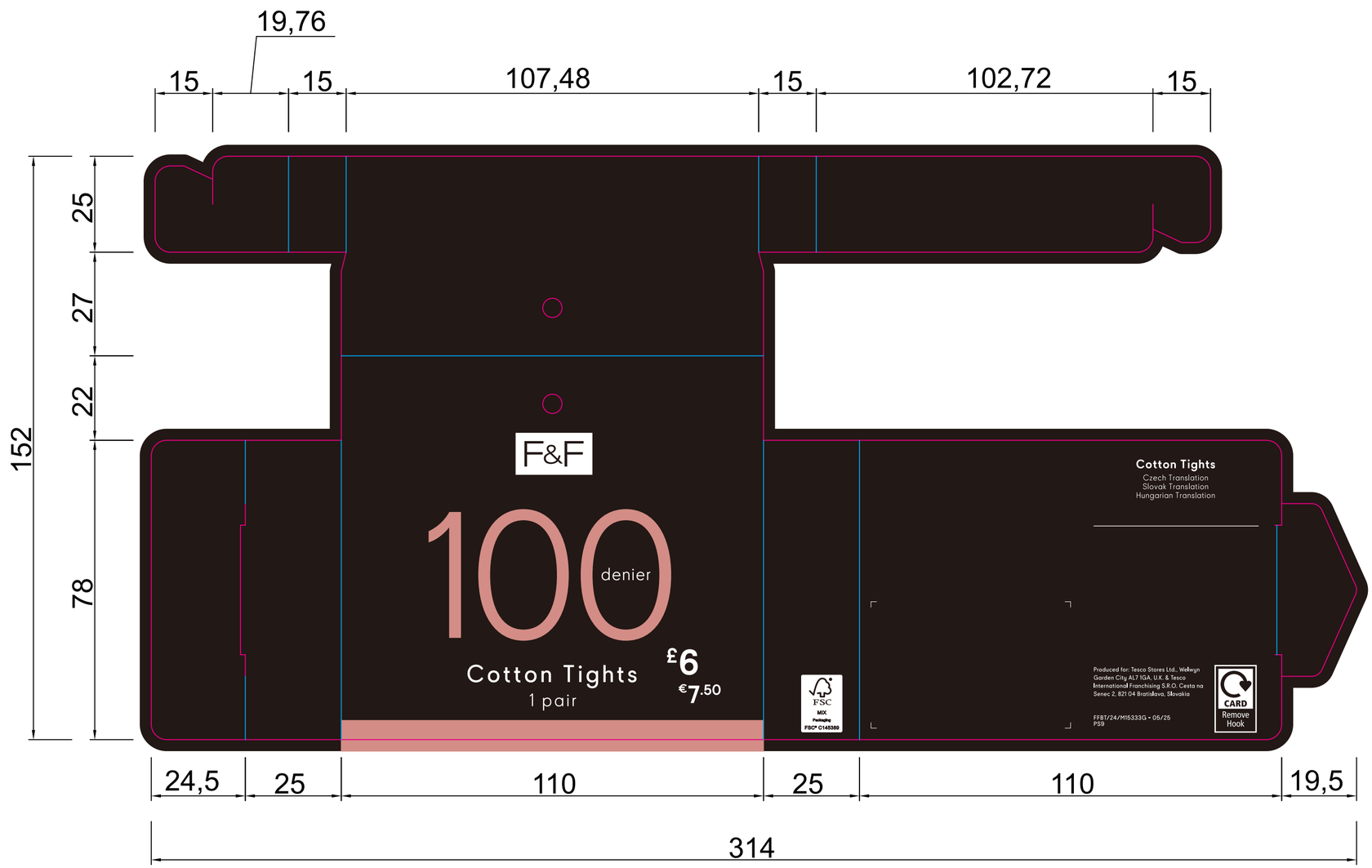
SUPPLIER RESPONSIBILITIES
- All artwork should be printed from the illustrator file (.ai) located on **https://beta.ourtesco.com/design/clothing**
- Dimensions of your printed item should be the same measurements as annotated on the artwork
- Substrate specification should match the artwork
- There should be no pixelation on any images
- Packaging must be the correct orientation
- The colours must match the approved standard
- The print must be sealed with a matt varnish
- The barcode must read using the Axicon code verifier
- Variable data to be inserted from pick list options only. Data to be confirmed by garment vendor to packaging supplier as per order

CONTACT:
tesco.support@branded-agency.com

BRANDED

Recall

Recall Packaging Global (China)
Room 1213, Zhonghuan Science Park, 485 Xingmei Road, Minhang District, Shanghai
www.recallpackaging.com



FSC MIX Packaging FSC® C146389 — 15.2mm × 11mm

Artwork

PO: GA25-0167-01-01 02 03 04 GA25-0168-01-01 02 03 04	Item No(Reference #): FFBT/24/M15333G
Artwork by :	Size: 152x314mm
Artwork date: 2025.05.07	Scale(artwork): 100%

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THIS ARTWORK WILL BE GOING TO PRINT!

PLEASE LOOK IT OVER CAREFULLY & CONTINUE ROUTING TO THE NEXT DEPARTMENT IN A TIMELY MANNER

By signing off on this artwork you are indicating that you have looked over and approved all artwork for placement, content and dimensions and have shown and received approval from any and all other necessary persons within your department.

If changes are necessary, please indicate all changes on the artwork.