

1

CUTTER KEY
(DOES NOT PRINT)

NO Blue
CUTTER GUIDE
PERFORATIONS

NO Blue
CREASES
FOLD LINES

NO Green
POSITIONAL

F&F

ARTWORK
VERSION
4

Artwork Reference: KU/24/M14465G
Branded Job No: WM087918-40
Tesco Buyer/TPM: TREMAINE ANGELL
Supplier: SELECT SUPPLIER FROM F&F
NOMINATED SUPPLIER LIST

Job Description: GLOBAL F&F KIDS THERMAL UNISEX 1
PACK TIGHTS MEDIUM (35MM SHOULDER) PAPER HOOK
CASCADE

Substrate: FULLY COATED FBB WITH BLEACHED OR CREAM
BACK
Weight: 400 GSM
Thickness: 610 MICRON
Whiteness (D65/10°): -
Brightness (D65/10°): N/A
LAB (D65/10°): N/A

THICKNESS AND GSM: IT IS THE PRINTERS RESPONSIBILITY TO ENSURE ALL SUBSTRATES ARE FIT FOR
PURPOSE AND MEET ANY TECHNICAL REQUIREMENTS FOR PERFORMANCE SUPPORTING IT'S PRODUCT.

Hook Ref: FF/28/M15209G
Cutter Ref: CP/24/M8569

Printing Colours - FRONT:

PANTONE
100 C

PROCESS
BLACK

Printing Colours - REVERSE:

Production Process: OFFSET LITHO

Finishing: MATT SEALER, CREASED, DIE CUT

Finish Type:

IMPORTANT INFORMATION: ALL L A B VALUES ARE TO BE REFERENCED FROM THE CENTRAL LIBRARY.
IF YOU REQUIRE ACCESS TO THIS PLEASE CONTACT TESCO SUPPORT@BRANDED-AGENCY.COM
ALL PRINT MUST BE SEALED. THE COLOURS SHOWN ARE NOT A TRUE REPRESENTATION OF
THE ACTUAL COLOUR, AS THIS IS NOT A PRINTED PROOF. NO TRAPPING, CHOKING OR OVERPRINTING
INFORMATION HAS BEEN APPLIED.

ALL TRANSLATIONS INTO CE LANGUAGES MUST BE TAKEN FROM
THE TRANSLATION GRID. FOLLOW THE LAYOUT/TEXT CASE
SPECIFIED BY THE LEADING ENGLISH TEXT ON THE ARTWORK

DATE	OP	AMEND CODE(S)
v1)	21/04/23	SR New Build
v2)	07/03/24	SR B
v3)	28/03/24	SR G,L
v4)	14/01/25	SR L
v5)		

KEY NOTES

- Please contact a member of the Packaging Team to be sent your colour standards to match for this artwork.
- Before bulk production can start you must have approval of your pre-production print samples. Please refer to the Print Quality Management section of <https://beta.ourtesco.com/design/clothing> for latest approval process information.
- Any information without an annotation is a fixed field and should not be altered in any way.
- If sizing is annotated on this artwork, this must be submitted with the pre-production sample.

SUPPLIER RESPONSIBILITIES

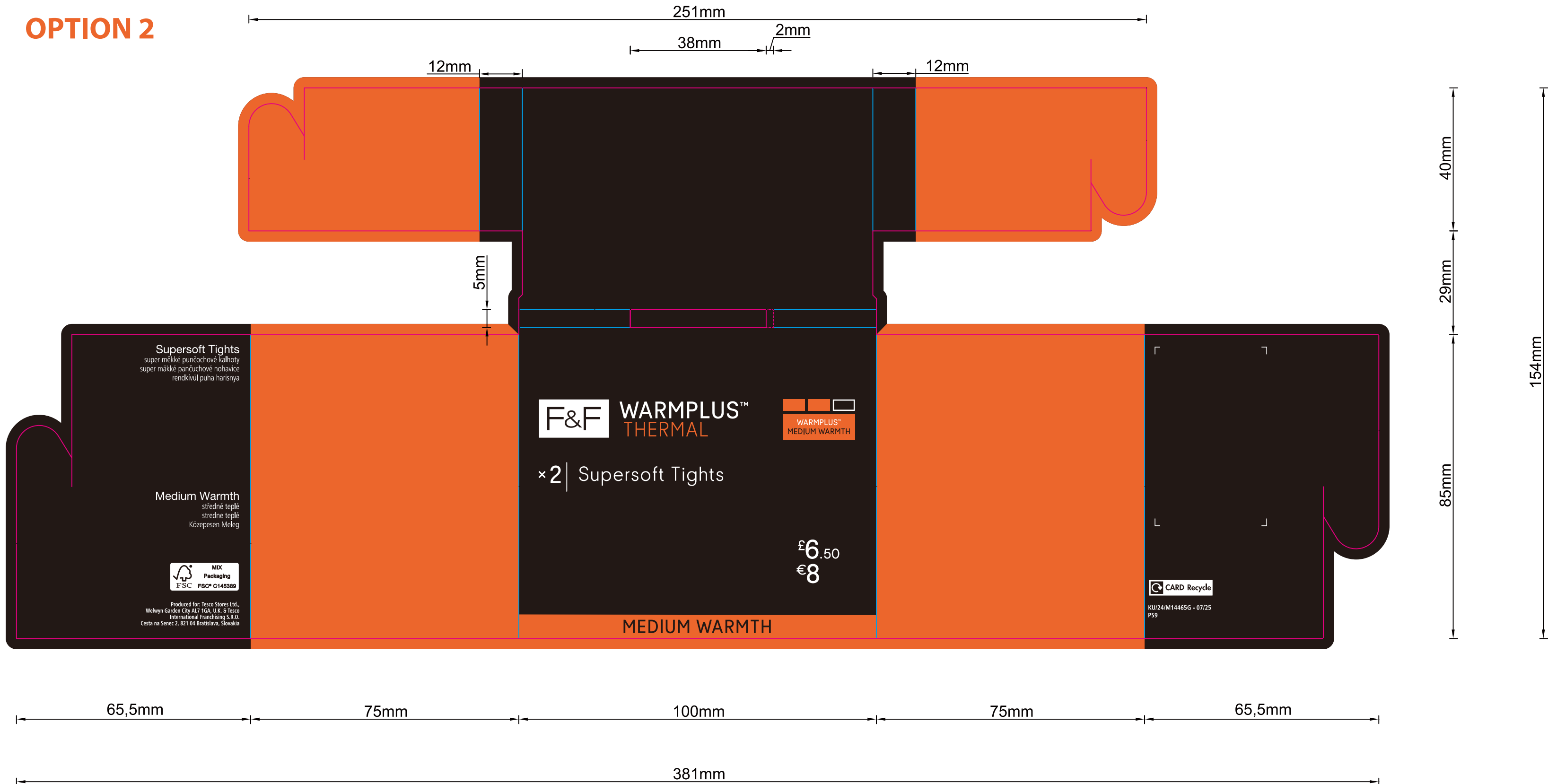
- All artwork should be printed from the Illustrator file (.ai) located on <https://beta.ourtesco.com/design/clothing>
- Dimensions of your printed item should be the same measurements as annotated on the artwork
- Substrate specification should match the artwork
- There should be no variation on any images
- Packaging must be the correct orientation
- The colours must match the approved standard
- The print must be created with a PMS colour
- The print must be created using the correct color profile
- Variable data to be inserted from pick list options only. Data to be confirmed by garment vendor to packaging supplier as per order.

CONTACT:
tesco.support@branded-agency.com

BRANDED

PrintSpec™
Scale
100mm
90mm
80mm
70mm
60mm
50mm
40mm
30mm
20mm
10mm
0mm

OPTION 2



SH-62967

Artwork	
H25-0252-01GA, PO: H25-0253-01GA	Item No(Reference #): KU/24/M14465G
Artwork by :	Size: 154x381mm
Artwork date: 2025.07.02	Scale(artwork): 100%

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MDX
Packaging
FSC® C145389

19.4mm

14mm

THIS ARTWORK WILL
BE GOING TO PRINT!

PLEASE LOOK IT OVER CAREFULLY &
CONTINUE ROUTING TO THE NEXT
DEPARTMENT IN A TIMELY MANNER

By signing off on this artwork you are
indicating that you have looked over and
approved all artwork for placement, content
and dimensions and have shown and
received approval from any and all other
necessary persons within your department.

If changes are necessary, please indicate
all changes on the artwork.