

Recall

Recall Packaging Global ( China )

Room 1213, Zhonghuan Science Park, 485 Xingmei Road, Minhang District, Shanghai  
www.recallpackaging.com

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CUTTER KEY  
(DOES NOT PRINT)  
MD Red  
CUTTER GUIDE  
PERFORATIONS  
MD Blue  
CREASES  
FOLD LINES  
MD Green  
POSITIONAL

ARTWORK  
VERSION  
1

Artwork Reference: FFBT/24/M15334G  
Branded Job No: WM087779-6  
Tesco Buyer/TPM: GEORGIA PARKINSON  
Supplier: SELECT SUPPLIER FROM F&F  
NOMINATED SUPPLIER LIST  
Job Description: GLOBAL F&F ESSENTIALS CORE  
WOMENS 40D OPAQUE 3PK KNEE HIGHS CASCADE  
Substrate: FULLY COATED FBB WITH BLEACHED  
OR CREAM BACK  
Weight: 330 GSM  
Thickness: 415 MICRON  
Whiteness (D45/10°): -  
Brightness (D45/10°): 91% TOLERANCE: -2/+3% ISO 2470-1  
LAB (D45/10°): L\* 95.8 A\* 0.6 B\* -1.0 (+/-3) ISO 5631-2  
THICKNESS AND GSM: IT IS THE PRINTERS RESPONSIBILITY TO ENSURE ALL SUBSTRATES ARE FIT FOR  
PURPOSE AND MEET ANY TECHNICAL REQUIREMENTS FOR PERFORMANCE SUPPORTING ITS PRODUCT.  
Hook Ref: SFH01B  
Cutter Ref: CP/24/M10563  
Printing Colours - FRONT:  
Printing Colours - REVERSE:  
Production Process: OFFSET LITHO  
Finishing: MATT SEALER, CREASED, DIE CUT  
Finish Type:  
IMPORTANT INFORMATION: ALL L.A.B. VALUES ARE TO BE REFERENCED FROM THE CENTRAL LIBRARY.  
IF YOU REQUIRE ACCESS TO THIS PLEASE CONTACT TESCO SUPPORT@BRANDED-AGENCY.COM  
ALL PRINT MUST BE SEALED. THE COLOURS SHOWN ARE NOT A TRUE REPRESENTATION OF  
THE ACTUAL COLOUR. AS THIS IS NOT A PRINTED PROOF, NO TRAPPING, CHOKING OR OVERPRINTING  
INFORMATION HAS BEEN APPLIED.  
ALL TRANSLATIONS INTO CE LANGUAGES MUST BE TAKEN FROM  
THE TRANSLATION GRID. FOLLOW THE LAYOUT/TEXT CASE  
SPECIFIED BY THE LEADING ENGLISH TEXT ON THE ARTWORK  
DATE OP AMEND CODE(S)  
v1) 06/01/25 SR New Build  
v2)  
v3)  
v4)  
v5)  
KEY NOTES  
• Please contact a member of the Packaging Team to be sent your colour standards to match for this artwork.  
• Before bulk production can start you must have approval of your pre-production print samples. Please refer to the  
F&F POM Supporting Docs found on <https://beta.outrescs.com/design/clothing> in the Print Quality Management  
section for latest approval process information.  
• Any information without an annotation is a fixed field and should not be altered in any way.  
• If string is annotated on this artwork, this must be submitted with the pre-production sample.  
SUPPLIER RESPONSIBILITIES  
• All artwork should be printed from the Illustrator file (all located on <https://beta.outrescs.com/design/clothing>)  
• Dimensions of your printed item should be the same measurements as annotated on the artwork.  
• Substrate specification should match the artwork.  
• There should be no pixelation on any images.  
• Packaging must be the correct orientation.  
• The colours must match the approved standard.  
• The print must be sealed with a matt varnish.  
• The barcode must read using the Avision code verifier.  
• Variable data to be inserted from pick list options only. Data to be confirmed by garment vendor to packaging  
supplier as per order.  
CONTACT:  
tesco.support@branded-agency.com  
BRANDED

100mm  
90mm  
80mm  
70mm  
60mm  
50mm  
40mm  
30mm  
20mm  
10mm  
0mm

PrintSpec™

Technical drawing of a women's 40D Opaque Knee Highs 3PK cascade. The drawing shows the front and back views of the garment, with dimensions and layout details. The main body is 296.5mm wide and 194.5mm high. The leg opening is 53.5mm wide and 39.5mm high. The waistband is 90mm wide and 30mm high. The back view shows a 22mm wide waistband and a 90.5mm wide leg opening. The front view shows a 22.5mm wide waistband and a 18mm wide leg opening. The drawing includes a scale bar from 0mm to 100mm and a PrintSpec™ logo.

Artwork

PO: M15334G-CE

Artwork by :

Artwork date: 2025.07.08

Item No(Reference #): FFBT/24/M15334G

Size: 194.5x296.5mm

Scale(artwork): 100%

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THIS ARTWORK WILL  
BE GOING TO PRINT!

PLEASE LOOK IT OVER CAREFULLY &  
CONTINUE ROUTING TO THE NEXT  
DEPARTMENT IN A TIMELY MANNER  
By signing off on this artwork you are  
indicating that you have looked over and  
approved all artwork for placement, content,  
and dimensions and have shown and  
received approval from any and all other  
necessary persons within your department.  
If changes are necessary, please indicate  
all changes on the artwork.