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CUTTER KEY:  
(EDGES NOT PRINT)  
MD Red  
CUTTER GUIDE  
PERFORATIONS  
MD Blue  
CREASES  
FOLD LINES  
MD Green  
POSITIONAL

F&F

ARTWORK  
VERSION  
4

Artwork Reference: FFBT/24/M12004G  
Branded Job No: WM078490-6  
Tesco Buyer/TPM: GEORGIA PARKINSON  
Supplier: SELECT SUPPLIER FROM F&F  
NOMINATED SUPPLIER LIST

Job Description: GLOBAL F&F ESSENTIALS CORE  
WOMENS 30D OPAQUE 1/2/3PK TIGHTS CASCADE (LARGE)

Substrate: FULLY COATED FBB WITH BLEACHED  
OR CREAM BACK

Weight: 400 GSM

Thickness: 610 MICRON

Whiteness (D45/10°): -

Brightness (D45/10°): 91% TOLERANCE: -2/+3% ISO 2470-1

LAB (D45/10°): L\* 95.8 A\* 0.6 B\* -1.0 (+/-3) ISO 5631-2

THICKNESS AND GSM: IT IS THE PRINTERS RESPONSIBILITY TO ENSURE ALL SUBSTRATES ARE FIT FOR  
PURPOSE AND MEET ANY TECHNICAL REQUIREMENTS FOR PERFORMANCE SUPPORTING ITS PRODUCT.

Hook Ref: SFH01CM  
Cutter Ref: CP/24/M11064

Printing Colours - FRONT:

F&F GREY A

F&F GREY C

PANTONE 277 C

Printing Colours - REVERSE:

Production Process: OFFSET LITHO

Finishing: MATT SEALER, CREASED, DIE CUT

Finish Type:

IMPORTANT INFORMATION: ALL LAB VALUES ARE TO BE REFERENCED FROM THE CENTRAL LIBRARY  
IF YOU REQUIRE ACCESS TO THIS PLEASE CONTACT TESCO SUPPORT/BRANDED AGENCY.COM  
ALL PRINT MUST BE SEALED. THE COLOURS SHOWN ARE NOT A TRUE REPRESENTATION OF  
THE ACTUAL COLOUR, AS THIS IS NOT A PRINTED PROOF. NO TRAPPING, CHOKING OR OVERPRINTING  
INFORMATION HAS BEEN APPLIED.

ALL TRANSLATIONS INTO CE LANGUAGES MUST BE TAKEN FROM  
THE TRANSLATION GRID. FOLLOW THE LAYOUT/TEXT CASE  
SPECIFIED BY THE LEADING ENGLISH TEXT ON THE ARTWORK

	DATE	OP	AMEND CODE(S)
v1)	19/07/18	MM	New Build
v2)	26/03/19	MM	C,F,I
v3)	30/04/20	LB	A,M
v4)	12/04/24	SR	L
v5)			

KEY NOTES

- Please contact a member of the Packaging Team to be sent your colour standards to match for this artwork.
- Before bulk production can start you must have approval of your pre-production print samples. Please refer to the F&F POM Supporting Docs found on <https://beta.ourtesco.com/design/clothing> in the Print Quality Management section for latest approval process information.
- Any information without an annotation is a fixed field and should not be altered in any way.
- If string is annotated on this artwork, this must be submitted with the pre-production sample.

SUPPLIER RESPONSIBILITIES

- All artwork should be printed from the Illustrator file (.ai) located on <https://beta.ourtesco.com/design/clothing>
- Dimensions of your printed form should be the same measurements as annotated on the artwork.
- Substrate specification should match the artwork.
- There should be no variation on any images.
- Packaging must be to the correct orientation.
- The colours must match the approved standard.
- The print must be sealed with a matt varnish.
- The barcode must read using the Aislon code verifier.
- Variable data to be inserted from pick list options only. Data to be confirmed by garment vendor to packaging supplier as per order.

CONTACT:

tesco.support@branded-agency.com

BRANDED

100mm

90mm

80mm

70mm

60mm

50mm

40mm

30mm

20mm

10mm

0mm

PrintSpec™

52MM

152MM

100MM

F&F GREY A	F&F GREY C	PANTONE 277 C
L* 86.56 a* 1.11 b* -1.71	L* 58.14 a* 0.45 b* -3.81	

Diagram showing the layout of the Opaque Tights packaging. The main body is 361MM wide and 152MM high. The top section is 52MM high. The bottom section is 100MM high. The layout includes a central panel with the F&F logo, '30 DENIER', 'Opaque Tights', and '£4 €5'. To the right is a size chart table. To the left is a section with '50% OF THE NYLON USED IN THIS GARMENT IS RECYCLED' and 'Mode Mindfully' logo. The bottom right corner has a note about the LYCRA trademark and production location.

HEIGHT	SKIRT SIZE					
	velikost sukně - veľkosť sukne - szolngyméret	UK 8-10	UK 12-14	UK 16-18	UK 20-22	
up to 5'3" (160cm)	EUR 36-38	EUR 40-42	EUR 44-46	EUR 48-50	L	L
Up to 5'6" (168cm)	S	M	L		L	XL
Up to 5'9" (175cm)	M	M	L		L	XL
Up to 5'10" (178cm) (TBody)	M	M	L		L	XL

LYCRA® is a trademark of The LYCRA Company.  
Produced for: Tesco Stores Ltd., Welwyn Garden City  
AL7 1GA, U.K. & Tesco International Franchising S.R.O.  
Cesta na Senec 2, 821 04 Bratislava, Slovakia

### Artwork

PO: M12004G-UK  
Artwork by :  
Artwork date: 2024.12.16

Item No(Reference #): FFBT/24/M12004G  
Size: 152x361mm  
Scale(artwork): 100%

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### THIS ARTWORK WILL BE GOING TO PRINT!

PLEASE LOOK IT OVER CAREFULLY & CONTINUE ROUTING TO THE NEXT DEPARTMENT IN A TIMELY MANNER

By signing off on this artwork you are indicating that you have looked over and approved all artwork for placement, content and dimensions and have shown and received approval from any and all other necessary persons within your department.

If changes are necessary, please indicate all changes on the artwork.